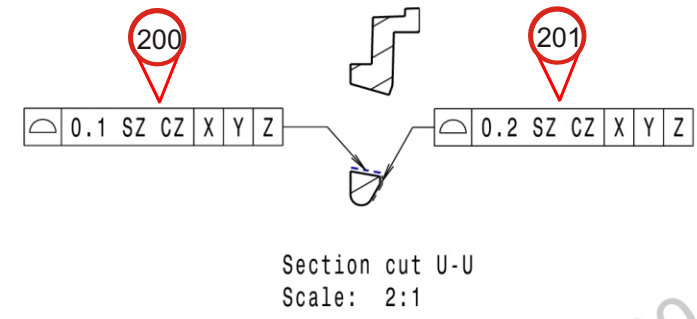
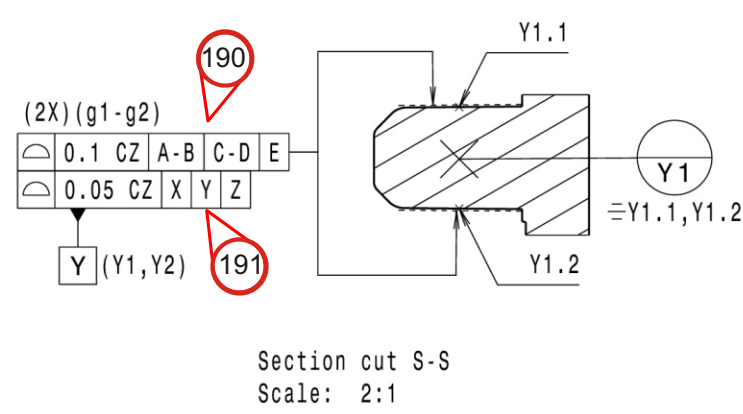
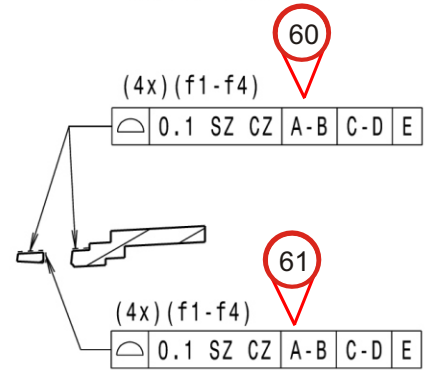
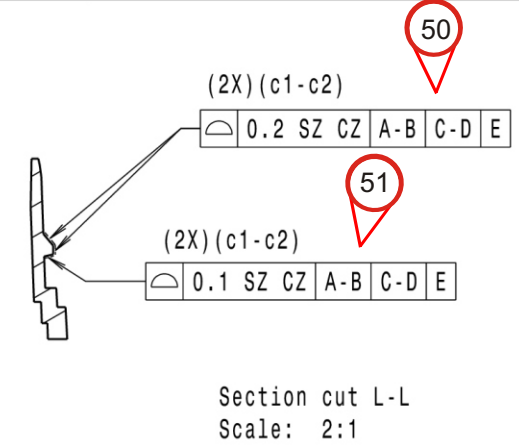
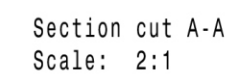
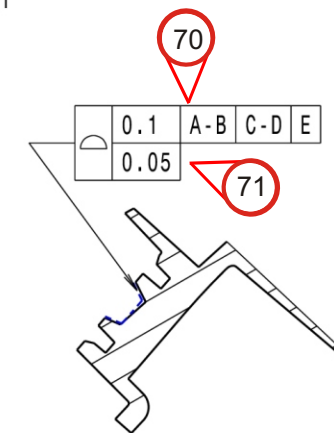
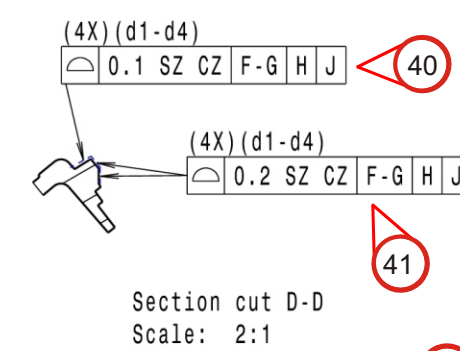
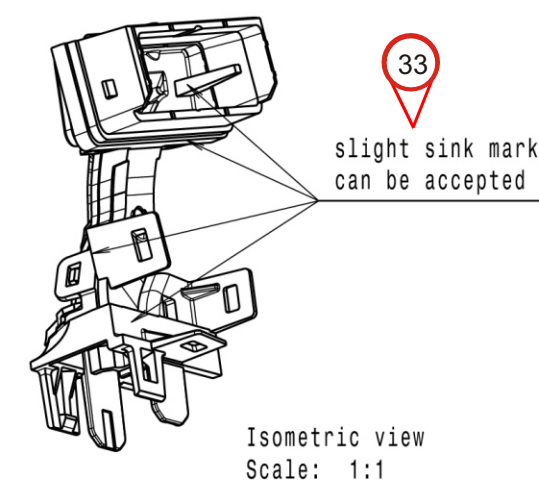
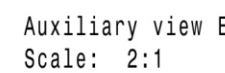
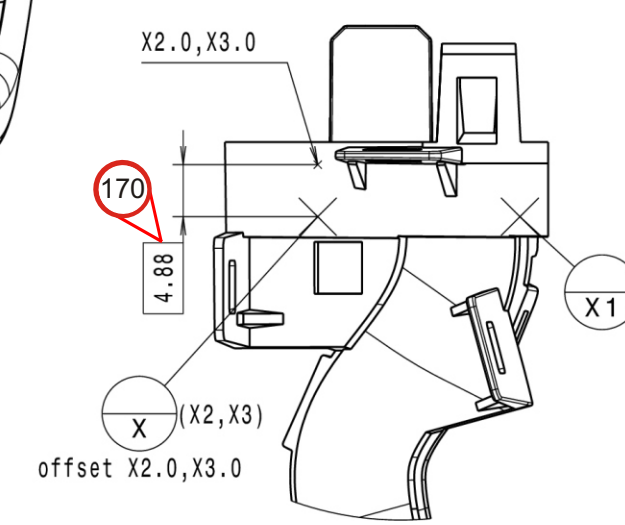
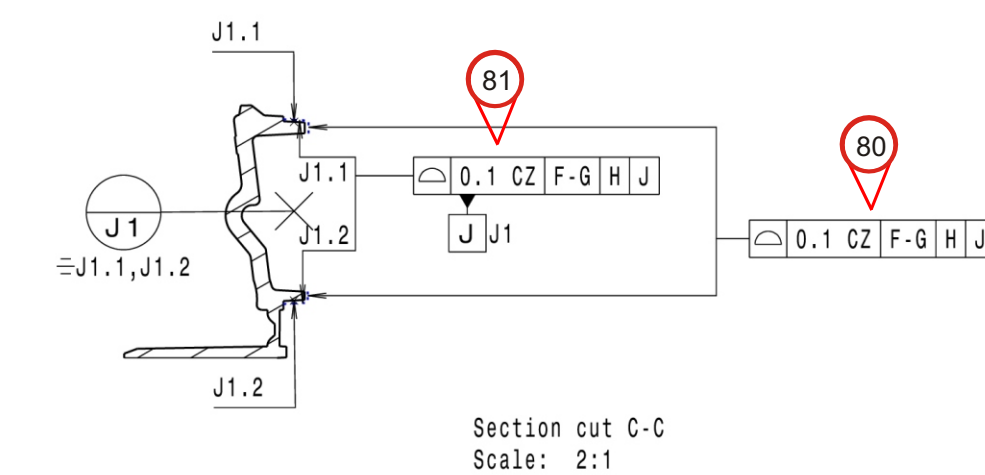
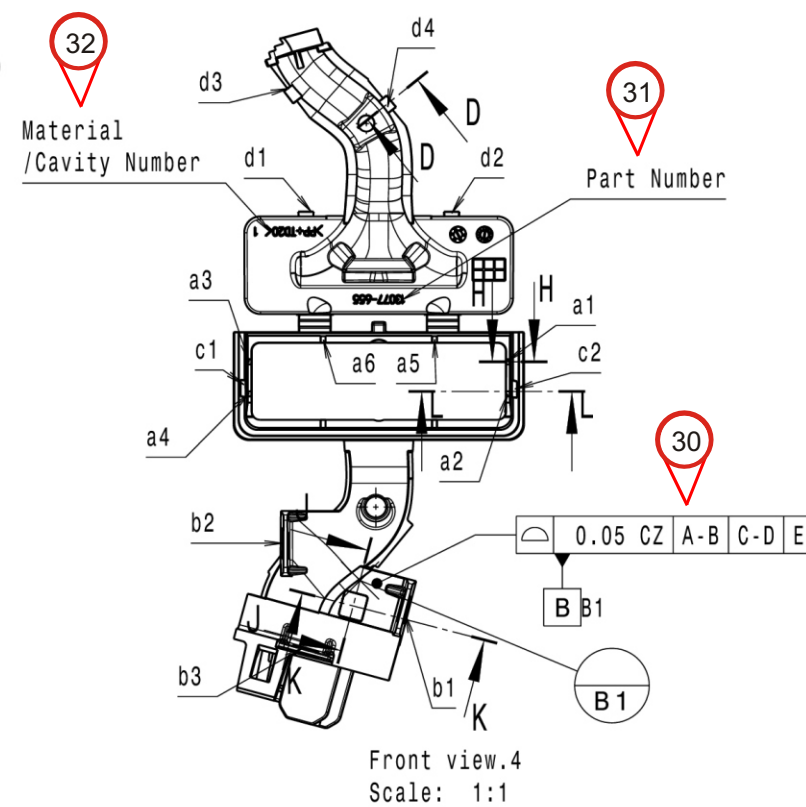


Depending on part geometry and tolerance specifications either by optical 3D-Scan or computer tomography (CT). The measuring areas and datums for measurement shall be taken from the 3D-model (.CATPart). According to §D&T 3D-Scan Preh Requirements“ they shall be completely verified on the actual part geometry. For every measuring area at least 80 % of the given area has to be checked within the measuring.

Roughness should depend on optical performance of physical part. Not need to measure it until component get bad light performance.

Part has to be measured in a measurement device!

Gate residue should be less than 0.5mm;
The hinge must be intact and free from any damage when it delivered!



Specific Quality Requirements		(Only for external supply)	
Initial sample process according to:		Applicable Preh Quality Standard Purchasing:	
<input type="radio"/> VDA Volume 2	<input checked="" type="radio"/> AIAG	<u>MP_03</u> Actual Version	
Customer Standards and Requirements			
Applicable specifications to be considered:		Submission specifications to be documented:	
GS 93008, GS 93016		...	
Packaging according to Packaging Specification Data (PSD) <input type="radio"/> Additional external PSD available			
Packaging according to Preh Packaging Guideline		<input type="radio"/> Expendable Packaging	<input type="radio"/> Returnable Packaging
<input checked="" type="radio"/> ESD-Protection DIN EN 61340-5-3 D Max. quantity of parts per smallest packaging unit: _____			
<input type="radio"/> Bulk Material (No Special Requirements)		<input type="radio"/> Packaged in PE-Bag / Heat Sealed	
<input type="radio"/> On Reel (max. Ø800 mm)		<input type="radio"/> Special packaging according to special agreement	

$(2X) \cdot (c1 - c2)$

J 40 0.2 SZ CZ A-B C-D E

Section cut L-L
Scale: 2:1



(4x) (f1-f4)

Section cut A-A

90

1 181 (2X) (g1-g2)

	0.1	CZ	A-B	C-D	E
--	-----	----	-----	-----	---

182 Y (Y1, Y2) 191 Y1.2

5 C Z X Y Z

Section cut U-U
Scale: 2:1

X	X	2	-	3D updated based on tooling DFM; 2D add measuring points and updated based on 3D changed
X	X	1	-	3D update for light leakage issue;

Surface:	See Drawing	SPC Dimension:	<div style="border: 1px solid black; border-radius: 10px; padding: 2px 10px;">IK_</div>	Project Number:	1
Material:	BBTD00, white, BPT, A5100T, CW7000	Material	00701, 504/0000	Volume:	

Part Number:	13077-655/0000	3DX Name:	drw-72901849-00023587	Dimensional
		CAD-System:	CATIA V5 R32 SP4	Projection:
		The 3D model is binding.		

Approval Date:	2025-12-18	Approved By:	y. guo	Creator:	Q. Li	Sheet: 1/1
SCHULZ_S1 09.01.2026 06:20:50 Norm.: GE_M1 13077-655/0000 Carrier NB5 501160776 AV 20251219 02 EZ501160776						

It is whether allowed to pass this drawing on to a third party nor to copy it, unless permitted in writing. Violations lay under the obligation of compensation. We reserve the right of patent and to register trade mark application.

	L
3	M